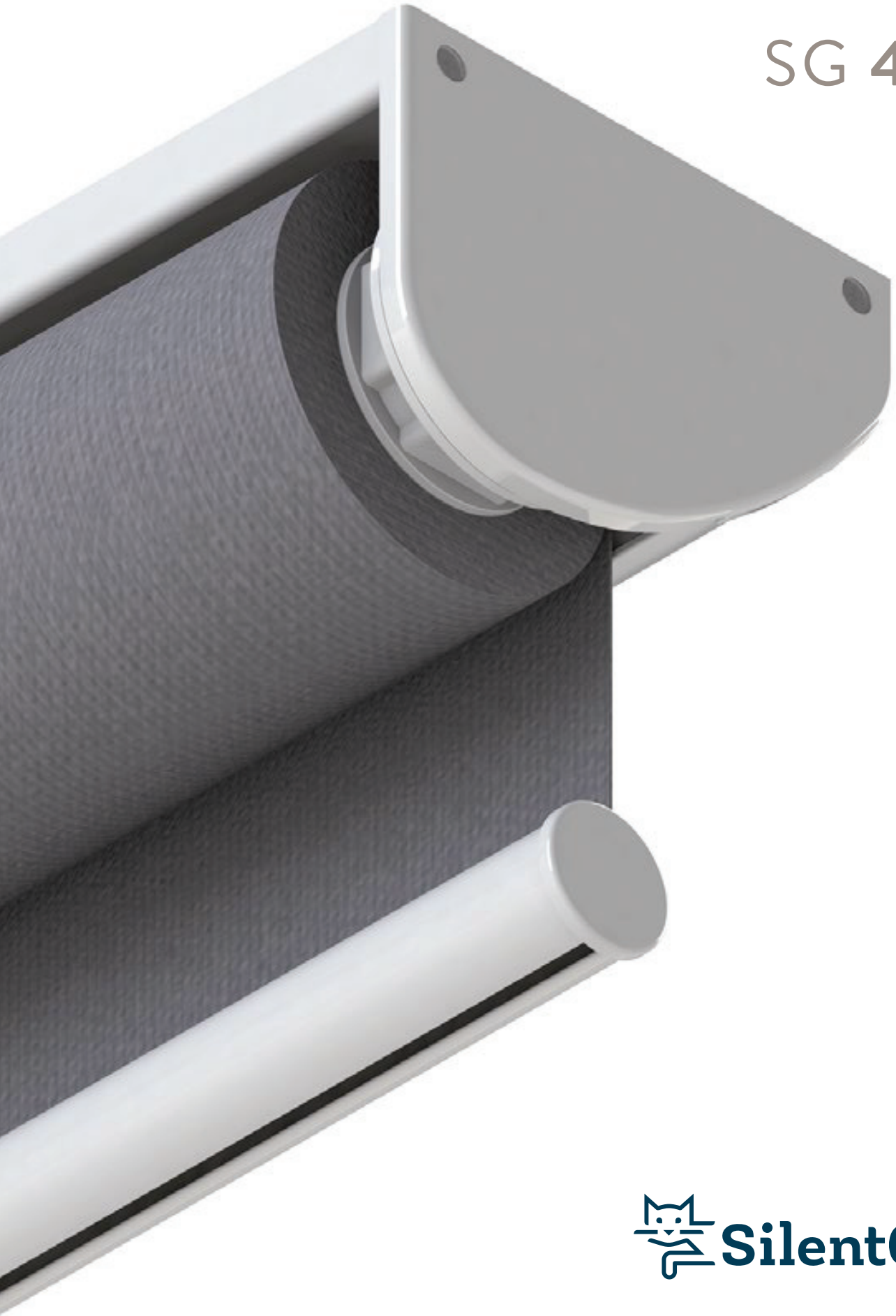
SG 2345

SG 4955



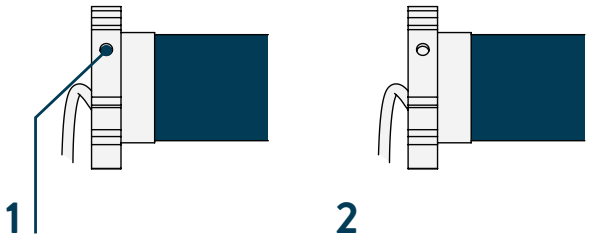
SilentGliss

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EN – OPERATION INSTRUCTIONS



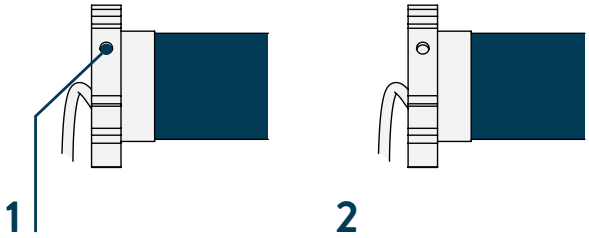
1. SWITCH POWER ON



1. — *Press and hold the motor **PROGRAMME** button for 1s*
2. — *Motor beeps once – then there is power to motor*

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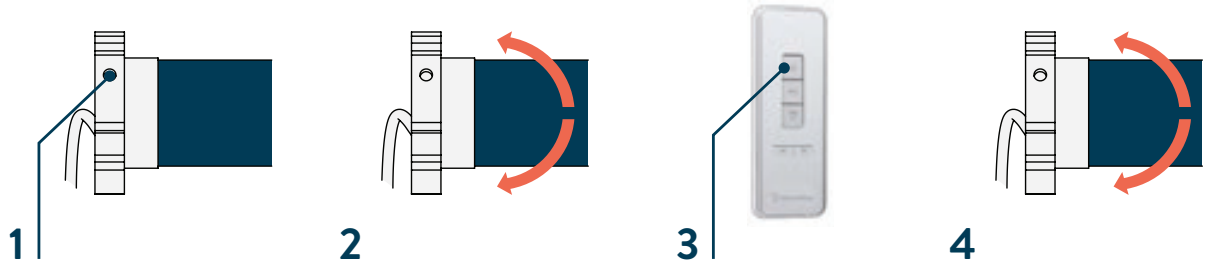
2. SWITCH POWER OFF



NOTE
After switching off the power the motor will not receive remote signals

1. — *Press and hold the motor **PROGRAMME** button for 7s – motor pulses once after 1s*
2. — *Motor will give a long beep after 1s and then power off*

3. PROGRAMMING

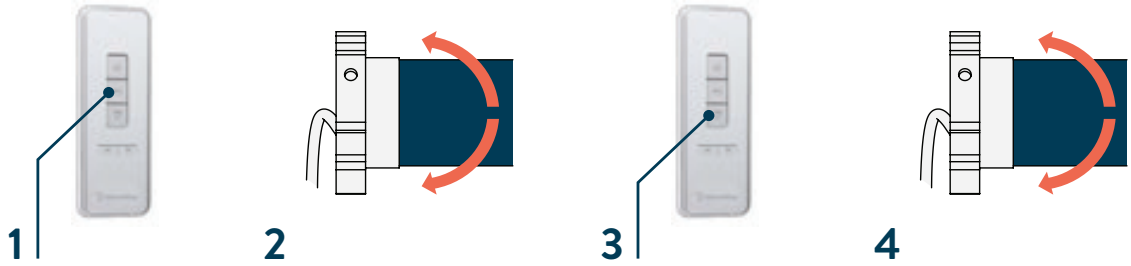


1. — *Press the motor **PROGRAMME** button for 1s*
2. — *Motor pulses once*
3. — *Press **UP** button on the transmitter within 10s*
4. — *Motor pulses once, programming is complete*

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4. CHANGING DIRECTION

NOTE
Follow the instructions below if a direction change is required, if not skip to the limit setting instructions (5)

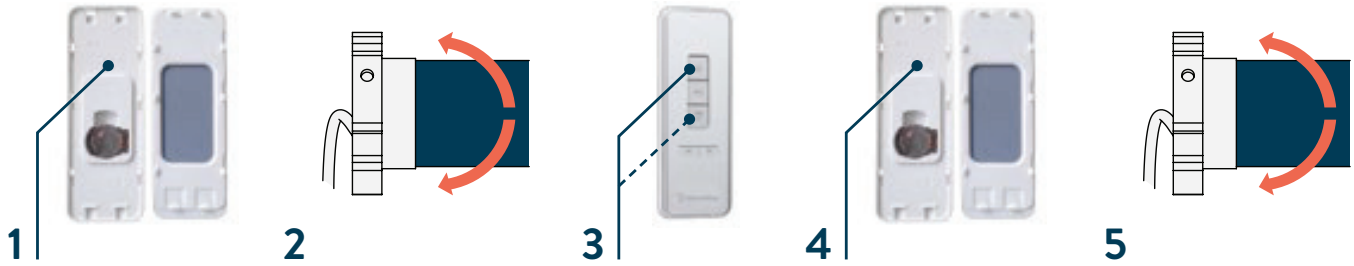


1. — *Press **STOP** button on the transmitter for 5s*
2. — *Motor will pulse*
3. — *Press the **DOWN** button within 10s*
4. — *Motor will pulse once, direction reversed*

5. FIRST LIMIT POSITION SETTING

NOTE

If no further action within 30s the motor will automatically exit from the limit positioning mode



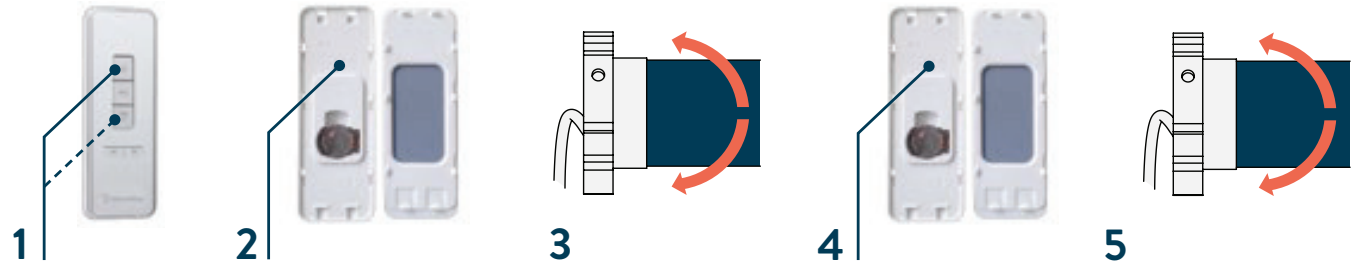
1. — *Press **PROGRAMME** (for wall switch press **LEARN = PROGRAMME**) button on the back side for 1s*
2. — *Motor pulses once, enters into the limit setting mode*
3. — *Press the UP button to set the upper first limit or press the DOWN button to set the lower first limit*
4. — *Press **PROGRAMME** button on the back side for 1s to save the limit position*
5. — *Motor pulses once to confirm the limit is set*

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6. OTHER LIMIT POSITION SETTING

NOTE

If no further action within 30s the motor will automatically exit from the limit positioning mode

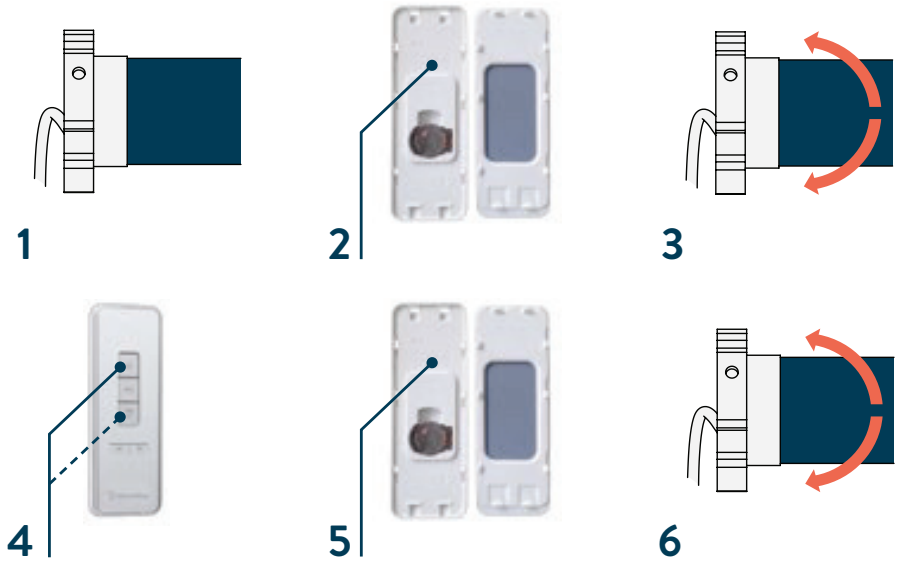


1. — *Now press the **DOWN** button (or **UP** button if the **DOWN** button was used in Instruction 5) until the required limit position is reached*
2. — *Press **PROGRAMME** button on the back side for 1s*
3. — *Motor pulses to confirm limit setting mode*
4. — *Press **PROGRAMME** button on the back side for 1s to save the limit position*
5. — *Motor pulses once to confirm the limit is set*

7. LIMIT POSITION FINE-TUNING

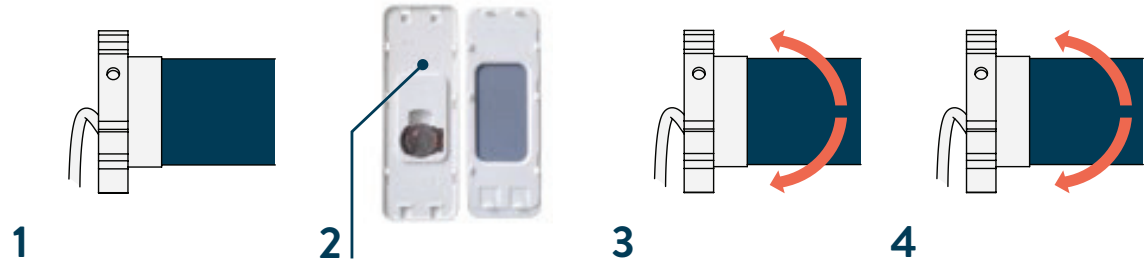
NOTE

If no further action within 30s the motor will automatically exit from the limit positioning mode



1. — *Run motor to the limit position requiring fine-adjustment*
2. — *Press **PROGRAMME** button on the back side for 1s to enter setting mode*
3. — *Motor pulses to confirm limit setting mode*
4. — *Adjust to required position*
5. — *Press **PROGRAMME** button on the back side for 1s to save the limit position*
6. — *Motor pulses once to confirm the limit is set*

8. DELETING A LIMIT POSITION

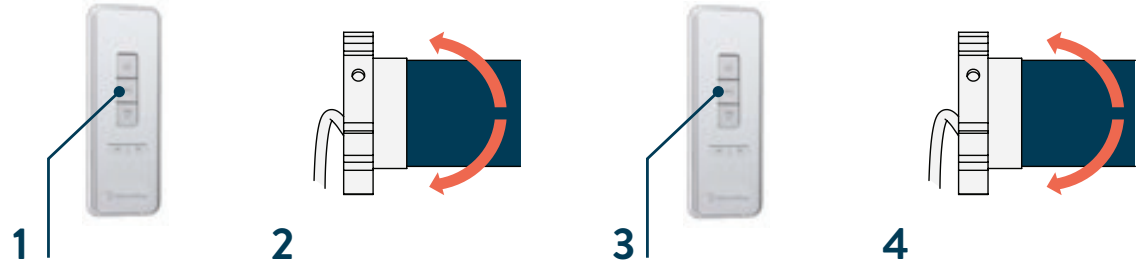


1. — *Run the motor to the limit that requires deleting*
2. — *Press **PROGRAMM** button on the back side for 7s*
3. — *Motor pulses after 1s and enters into limit setting mode*
4. — *The motor pulses again after 7s and present limit setting is deleted*

NOTE
The first limit position can't be deleted

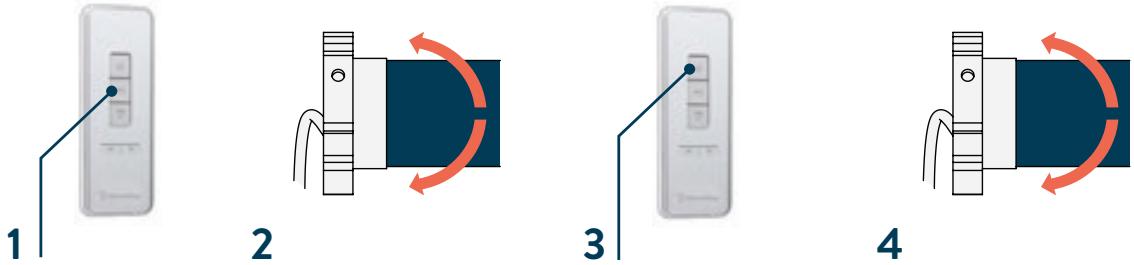
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9. CHANGE BETWEEN PULSE MODE AND CONTINUOUS MOVEMENT MODE



1. — *Press **STOP** button on the transmitter for 5s*
2. — *The motor pulses once*
3. — *Press **STOP** button*
4. — *The motor pulses once to confirm conversion*

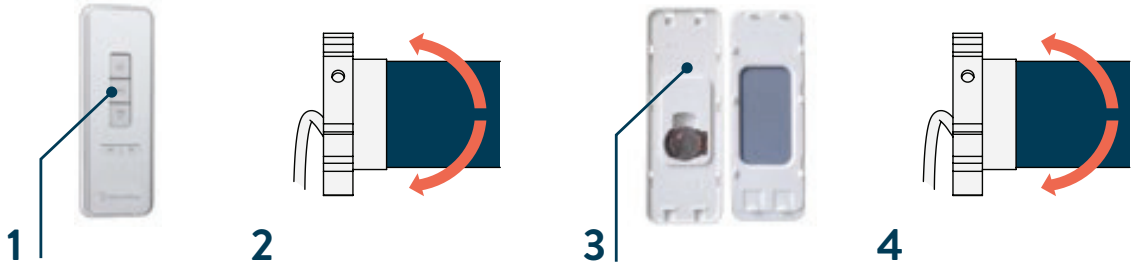
10. ADD A NEW TRANSMITTER



1. — *Press **STOP** on the programmed transmitter for 5s*
2. — *Motor pulses once*
3. — *Press **UP** button on the new transmitter*
4. — *Motor pulses once confirming a new transmitter has been added*

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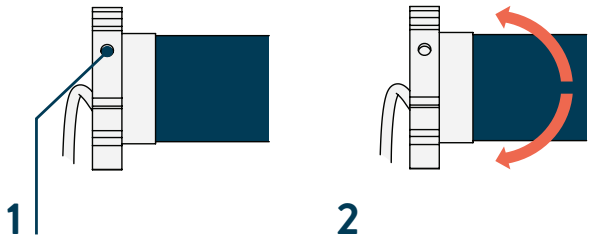
11. DELETE CHANNEL



1. — *Press **STOP** on the programmed transmitter for 5s*
2. — *Motor pulses once*
3. — *Press **PROGRAMME** button on the back side for 1s*
4. — *Motor pulses once, single channel is deleted*

12. CLEARING ALL MEMORIES

Method 1



NOTE
After deleting all limits, motor will return to factory settings

1. — *Press the motor **PROGRAMME** button 5 times (at 1s intervals) and for the 5th time hold for 3s*
2. — *Motor pulses twice confirming that the memory has been cleared*

Method 2



1. — *Press the **STOP** button on the transmitter for 5s*
2. — *Motor pulses once*
3. — *Immediately press **PROGRAMME** button on the back side for 7s*
4. — *Motor pulses once after 1s*
5. — *Motor pulses twice after 7s confirming memory cleared*

TROUBLE SHOOTING

Problem	Cause	Remedy
Motor does not run or runs slowly	a. *Incorrectly installed*	a. *Check if correctly installed*
Motor does not run or runs slowly	a. *Motor reaches the limit* b. *Flat battery*	a. *Normal situation* b. *Recharge/replace battery*
Motor does not run or runs slowly	a. *In power off mode* b. *Flat battery*	a. *Power on motor* b. *Recharge/replace battery*